

Proposal for Used Peddinghaus PCD-1100-B-3 Drill



Specifications for Used Peddinghaus PCD-1100/3 Drill:

Material Specifications		
Thickness	Minimum	3/4" (19 mm)
	Maximum	18" (460 mm) with Through the Spindle Coolant
Width	Minimum	3" (76 mm)
	Maximum	45" (1143 mm)
Length	Minimum	62" (1575 mm)
Length/Weight	Maximum	300 pounds/ft to a maximum weight of 18,000 pounds (8165 kg)
Length of Miter	Maximum	31" (787 mm) with optional X-material switch

Drill Spindle Specifications	
Number of Spindles	3 Drill Heads (Y, Z and W) each with a Single Spindle
Tool Holder	#4 Morse Taper with Thru Tool Coolant
Spindle Horse Power	13.5 HP, Dual-range Hydraulic Motor
Spindle Speed (Infinitely variable, Auto. Controlled)	0-900 rpm
Spindle Stroke	13" (330 mm)
Positioning Stroke on both Flange Drills	0" (0 mm) to 18.5" (470 mm)
Positioning Stroke Web	0" (0 mm) to 43.31" (1100 mm)
Drill Rapid Feed	192 ipm (5 mpm)
Variable Feeds (individually for every spindle controlled by CNC)	2-10 ipm (25-300 mm/min)
Maximum Hole Size	1-9/16" (40 mm) Dia.
Tool Holder	#4 Morse Taper
Axis Information	
Maximum "X" Axis Speed	130 ft/min (39.6 mpm)
Maximum "Y", "Z" and "W" Axis Speeds	66 ft/min (20.1 mpm)
Hydraulic Power Unit Specifications	
Power of Motor	75 HP
Hydraulic Pressure	1700 (11,730)
Voltage Requirements	
Available Voltages	240/480V, 3ph, 60Hz 380-415V, 3ph, 50Hz
Machine Information	
Machine Dimensions (Height x Width x Length)	93" x 74" x 176" (2362.2 mm X 1879.6 mm X 4470.4 mm)
Machine Weight	13,000 lbs. (Approx.) (5896.7 kg)
Machine Passline	24.8" (630 mm)
Web Probe	Air Operated Tempo (with Air Blowoff)
Horizontal and Vertical Clamping Pressure	Manually adjustable from 200-1,750 psi (14-120 bar) (1,000 psi = approx. 5,000 pounds (2268 kg) of force) Horizontal (1,000 psi = approx. 1,770 pounds (803 kg) of force) Vertical
Air Requirements	
Pressure	90-100 psi (6-7 bar)
Volume	30 s.c.f.m. (51 cu.m/hr)
Control Requirements	
CNC Control	Siemens

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Year of manufacture: 2007

Includes misc. tooling and tool holders

FOB: Denver, CO

Terms: Cash prior to shipping.

Warranty: 30 day right to repair or return at seller's discretion

If you have any questions regarding this proposal, please do not hesitate to call. Thank you for giving Action Machinery the opportunity to quote. We look forward to being of service to you and your company.

Sincerely,

Tom Weaver
Action Machinery



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CANCELLATION: Buyer's oral or written purchase order shall not be subject to cancellation by Buyer before or after acceptance by Action Machinery except with Action Machinery's written consent, and then only upon terms and conditions that will fully indemnify Action Machinery against any and all losses resulting losses.

INDEMNIFICATION: Buyer agrees to indemnify and hold harmless Action Machinery and its vendors of and from any and all claims or liabilities asserted against Action Machinery or its vendors in connection with the manufacture, sale, delivery, repossession, resale, repair or use of the Products arising in whole or in part out of or by reason of the failure of Buyer, its agents, servants, employees or customers to fulfill its obligations under this contract, timely pay the full purchase price or to follow instructions, warnings, or recommendations furnished by Action Machinery or its vendors in connection with such product by reason of the failure of Buyers, its agents, servants, employees, or customers to comply with all applicable federal state and local laws applicable to such equipment including the Occupational Safety and Health Act of 1970, or by reason of the negligence of Buyers, its agents, servants, employees or customers. Compliance with applicable electric code, provision of the proper power supply and related controls, proper operation and proper maintenance of the Products are the responsibility of the Buyer. Action Machinery will not be responsible for, and Buyer will indemnify and exonerate Action Machinery from expenses of defense and any and all claims and judgments for non-compliance with the applicable electric code, non-operation or faulty operation of the Products and personal injury, loss or damages, whether direct or consequential, in any degree resulting from, or contributed to by, inadequate or deficient or excessive or inappropriate electrical power supply for the operation of the Products, wherever located, inadequate or incorrect instruction of operating personnel in the use of the Products and improper or incompetent operation thereof including overloading, abuse thereof, improper or inadequate maintenance thereof, use of the Machine for purposes or on materials for which it is not intended according to its specifications or to generally accepted trade standards, or alteration or modification of any kind to such Machine unless previously and specifically approved in writing by Action Machinery

SAFETY EQUIPMENT AND REGULATIONS: Buyer agrees that upon receipt of the Products, it will be Buyer's duty to inspect all Products on a continuing basis, provide proper safety devices and equipment or means necessary to safeguard the operator from any harm from any particular use, operation or set up of Products and to adequately safeguard each Machine to meet all governmental and industry safety standards that may be imposed from time to time, including, but not limited to the 1970 Occupational Safety and Health Act, as amended.

INSTALLATION: Buyer is responsible for rigging Products and connecting required utilities (electric, air, gases, etc.). Action Machinery will provide labor to install Products, if included in Agreement. Installation must be performed during service labor warranty timeframe stated in Agreement unless otherwise agreed to in writing by Action Machinery. Additional installation charges may apply if Products are not in condition to install upon commencement of work due to improper storage or lack of preparation including but not limited to cleaning, removal of shipping materials, placement of Product, etc.

LIMITATIONS OF REMEDIES: NO CLAIM ARISING OUT OF OR RELATING TO THIS AGREEMENT SHALL BE GREATER IN AMOUNT THAN THE PURCHASE PRICE OF THE PRODUCTS IN RESPECT OF WHICH SUCH DAMAGES ARE CLAIMED. FAILURE TO GIVE NOTICE OF CLAIM WITHIN NINETY (90) DAYS FROM THE DATE OF DELIVERY OR THE DATE FIXED FOR DELIVERY (IN THE EVENT OF NONDELIVERY) SHALL CONSTITUTE A WAIVER BY BUYER OF ALL CLAIMS IN RESPECT OF SUCH PRODUCTS. THE REMEDY HEREBY PROVIDED SHALL BE THE EXCLUSIVE AND SOLE REMEDY OF BUYER AND ANY RIGHT TO CONSEQUENTIAL AND INCIDENTAL DAMAGES IS EXCLUDED.

AUTHORITY TO ACTION MACHINERY FROM BUYER: Buyer hereby grants a security interest to Action Machinery in Buyer's purchases of Products from the date that Buyer enters into the Contract for buying such Products until Buyer shall have made payment in full for such Products, and hereby authorizes and empowers Action Machinery to record a Financing Statement "UCC-1" with the appropriate authority naming Buyer as the Debtor and Action Machinery as the Secured Party. Buyer hereby authorizes Action Machinery to execute Buyer's name to any and all documents evidencing the security interest. This authority is a power coupled with an interest and is not revocable.

ENTIRE AGREEMENT AND INTERPRETATION: This agreement constitutes the entire agreement of sale and purchase of the Products. No modifications of this agreement shall be binding upon the Action Machinery unless in writing and signed by Action Machinery and no modification shall be effected by Action Machinery's acknowledgment or acceptance of Buyer's purchase order forms containing different provisions. Trade usage shall neither be applicable nor relevant to this agreement, nor be used in any manner whatsoever to explain, qualify or supplement any of the provisions hereof. Action Machinery's failure to object to such provisions shall not be deemed a waiver or modification of any of the terms and conditions set forth herein. Both parties have had an opportunity to draft provisions in this agreement, neither party has more responsibility than the other for any uncertainty in this agreement and no principle of contract interpretation favoring the non-drafting party shall be applied in interpreting this agreement. All terms and conditions shall be construed and enforced in accordance with the laws of the state of Colorado. The venue for all disputes relating to this agreement shall be in the State of Colorado, County of Arapahoe.

Customer signature _____ Date: _____