



**ACCURSHEAR
Preventive Maintenance Program
(2 Service Technicians required for safety)**

Machine:

- Check machine level and anchors – re-level if necessary
- Check squaring arm, adjust as necessary
- Check front and rear link bearings for proper clearance
- Grease the main motor fittings
- Rotate shear blades as required and gap accordingly
- Adjust for proper shear blade clearance
- Change hydraulic oil and filter (*1)

Backgauge:

- Clean and re-lube backgauge lead screw bearings
- Inspect gear belt for tension and wear – adjust or replace if necessary
- Parallel, level and calibrate backgauge
- Adjust backgauge bar height as necessary

Controls:

- Inspect all limit switches, wiring , relays & contactors
- Check cooling fans and filters – clean or replace as necessary
- Clean out main control cabinet

On Request:

- Hydraulic fluid analysis – additional \$100 for testing (*2)

- *1 -Customer must pre-order required filter prior to service visit
Customer must provide required oil onsite at time of scheduled visit
Customer must have empty, approved containers available onsite for the transfer of used oil
Customer is responsible for the safe storage and/or disposal of all oils and fluids
- *2 – Hydraulic fluid analysis will require pre-order of testing kit